

## Reprocessing Instructions

Distributor: **Württembergische Allplastik GmbH**

**Product name:** **Silicone cable tie**

*Please observe the processing instructions given in the following table, which relate to cleaning, disinfection and sterilization. While there are many processing options available, the correct choice depends on the material of the item at hand. Note that the operator is solely responsible for the success of the selected procedure.*

### Preparation at location of use

Recommendation: the silicone cable ties must be replaced before every use.



### Cleaning and disinfection

Manual or mechanical reprocessing **without** ultrasound treatment

### Cleaning and disinfecting chemicals and temperatures

Acidic / neutral / alkaline > pH 10 with/without tenside additives, chemically at max. 60°C / 140°F or with VE water thermally at max. 93°C / 199°F

It is assumed that commercially available products approved for the intended application are used and that the user complies with recommended concentrations, exposure times and temperatures. It must be guaranteed also that no residues remain on the products. Fully demineralized water must be used for the final rinse.

### Drying

Drying at max. 100°C / 212°F

### Checks, maintenance/care and inspection

Visual inspection for suitability for use and cleanliness of the cable tie made of silicone.

### Sterilisation

A choice of one or several processes: Validated steam sterilisation process with 134 °C/273 °C program or validated steam sterilisation process with 121°C/250 °C program.

Sterilisation and hold times are subject to national regulations and guidelines and, as such, cannot be stipulated in general terms. The operator bears responsibility for ensuring that reprocessing and sterilisation, as actually conducted with the equipment, materials and personnel used for reprocessing and sterilisation, achieve the required results. Validation and routine monitoring of the process are needed to that effect.

### Alternative sterilisation processes\*

\*Note on alternative sterilisation processes: Steam sterilisation has become established worldwide as a very safe and reliable sterilisation method and is thus the method of choice for temperature- and humidity-resistant sterile supplies. Here reference is generally made to steam sterilisation using a validated steam sterilisation process (see also DIN EN 554). There is therefore no need to use alternative sterilisation processes, e.g. formaldehyde or ethylene oxide, for steam-tolerant products. However, each operator of a sterilisation unit is free to have sterilisation validation conducted using an alternative sterilisation process.

### Storage

Requirements:

The silicone cable ties should be stored at room temperature. Do not expose to direct sunlight.

### Other important notes

*The processing information given herein cannot replace detailed process descriptions because it is not possible to give a detailed account of the numerous processing methods used all over the world. All information is given without guarantee.*

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